



AMERICANA II



MODEL 313C (SHOWN)



MODEL 317C (SHOWN)



MODEL 318A (SHOWN)

WOOD SPECIES: OAK AND MAPLE IN 27 FINISHES. SEE PAGE 221.

COORDINATING KID'S COLLEGIAN COLLECTION. SEE PAGE 193-194.

OPTIONAL CASTERS AVAILABLE ON ALL LEGS. ADD \$75 LIST FOR SET OF 4 CASTERS. NOT AVAILABLE ON BARSTOOLS.

OPTIONAL 1.875 DIAMETER HOLE BACK CUTOUT. SPECIFY AS AN OPTION WHEN ORDERING. ADD \$10 LIST.



MODEL	DESCRIPTION	COM YRD.	COL SQ. FT.	PRICING WOOD	B/COM	C	D/COL	E	F	G	L	M
ARMLESS MODELS												
313A	ALL WOOD			\$237								
313C	UPHOLSTERED SEAT	.75	9	\$277	\$286	\$301	\$320	\$341	\$365	\$394	\$422	
DIMENSIONS: W 18 D 20.5 H 35.25 SW 18 SD 16.5 SH 18 CARTONED WEIGHT 20 CUBIC FEET 9												
BARSTOOL 44"H MODELS												
317A	ALL WOOD			\$337								
317C	UPHOLSTERED SEAT	.75	9	\$376	\$386	\$400	\$419	\$441	\$464	\$493	\$522	
DIMENSIONS: W 19 D 20 H 44 SW 19 SD 16.5 SH 30 CARTONED WEIGHT 30 CUBIC FEET 13												
BARSTOOL 47"H MODELS												
318A	ALL WOOD			\$320								
318C	UPHOLSTERED SEAT	.75	9	\$358	\$368	\$382	\$402	\$423	\$446	\$475	\$504	
DIMENSIONS: W 18.5 D 20.5 H 47 SW 18.5 SD 16 SH 30 CARTONED WEIGHT 30 CUBIC FEET 13												

# SPECIFICATIONS FOR COMMUNITY AMERICANA II COLLECTION

## MODELS: 313, 317, 318

**Wood:** All parts are constructed from select hardwoods. All lumber is thoroughly air seasoned before kiln drying to a moisture content of 6% or less. The lumber is allowed to temper before milling. All parts selected for steam bending are partially air seasoned before bending then kiln dried to a moisture content less than 6% after bending.

**Details of Construction:** The seat is made from 1 ¼” lumber. Seat joints are held together with a grade of glue and the seat is double saddled and rounded in front for maximum comfort and style. Slats, arms and arm posts are made from solid wood construction joined together with glue, screws, and mortise and tennon. The top cross back is from 1” lumber; steam bent and rounded on the front edge. The lower cross back is steam bent from 1” lumber and attached to the back posts with mortise and tennon. The vertical form-fitting slats are finished 1” x ¾” and mortised into the top and the bottom cross backs. The arms are made from 1 ¼” lumber and are attached at the back posts with screws concealed with wood buttons. The arm posts are made from 1 ½” lumber and are mortise and tennoned to the arms and attached to the seat rails by two #12 screws in the seat and concealed with wood buttons. The front posts are made from 2” lumber, tapered from the seat rail to the floor. The back posts are steam bent and are from 1 ¼” lumber. The stretcher support rails tennoned and glued to the legs and reinforced by a through the underside of each rail into the adjoining leg. The stretchers on the additional models are of H-type construction, consisting of two side stretchers and one cross stretcher from 1” lumber. This assembly is chucked and glued to the front and back posts. One extra stretcher from 1” lumber is chucked and glued to the back post several inches below the back seat rail. The models without arms have steam bent side braces that are glued and screwed to the seat and back posts for added strength. The frame is further reinforced with corner blocks which are glued and screwed to the seat rails. For extra stability and strength a 3” screw is placed through the center of each adjoining leg. All corners and edges of the chair are rounded.

**Finish:** Each chair has an even coat of a no-wipe stain, followed by a coat of sealer. A light sanding is given and then oven dried for 30 minutes. Another coat of catalyzed sealer is applied and oven dried for another 30 minutes. Another light sanding process is performed to assure a smooth finish. Then the product is sprayed with a 45 sheen catalyzed lacquer and oven dried for an additional 30 minutes. Then there is a 30 minute cool down period before final inspection.

**Upholstery:** Each seat is upholstered with 1” high density polyurethane to assure consistency in thickness and comfort. All upholstery materials pass the California Fire Retardant Code, Class 1, Commercial Standard 191-53, and Technical Bulletin #117.

**Dimensions:**

	313A,C	317A,C	318A,C
<b>Width</b>	18”	19”	18 ½”
<b>Depth</b>	20 ½”	20”	20 ½”
<b>Height</b>	35 ¼”	44”	47”
<b>Seat W.</b>	18”	19”	18 ½”
<b>Seat D.</b>	16 ½”	16 ½”	16”
<b>Seat H.</b>	18”	30”	30”