

BROCKTON



MODEL 953A (SHOWN)



MODEL 958A (SHOWN)



WOOD SPECIES: OAK AND MAPLE IN 27 FINISHES. SEE PAGE 221.

OPTIONAL FRONT LEG CASTERS AVAILABLE. ADD \$37 LIST FOR SET OF 2 CASTERS. NOT AVAILABLE ON BARSTOOLS.

MODEL	DESCRIPTION	COM YRD.	COL SQ. FT.	PRICING WOOD	B/COM	C	D/COL	E	F	G	L	M
ARMLESS MODELS												
953A	ALL WOOD			\$339								
953C	UPHOLSTERED SEAT	.75	16.5		\$379	\$389	\$403	\$423	\$444	\$467	\$496	\$525
DIMENSIONS: W 17.75 D 21.375 H 33.5 SW 17.75 SD 17 SH 18		CARTONED WEIGHT 20		CUBIC FEET 9								
BARSTOOL MODELS												
958A	ALL WOOD			\$453								
958C	UPHOLSTERED SEAT	.75	16.5		\$493	\$503	\$517	\$536	\$558	\$581	\$610	\$639
DIMENSIONS: W 19 D 21.375 H 45.5 SW 19 SD 17 SH 30.5		CARTONED WEIGHT 30		CUBIC FEET 13								

**SPECIFICATIONS FOR COMMUNITY
BROCKTON COLLECTION
MODELS: 953A,C – 958A,C**

Wood Species: All parts are constructed from select northern grown hardwood; oak and maple. All lumber is thoroughly air seasoned before kiln drying to a moisture content of 6%. The lumber is then allowed to temper before milling. All parts selected for steam bending are partially air seasoned before bending, then kiln dried to a moisture content of less than 6% after bending.

Details of Construction: The seat is double saddled for comfort and style and is made from 1 ¼” lumber. The seat is attached to the frame with seven #12 steel screws, five through the steam bent rim and two through the corner blocks. The back posts are manufactured from 1 ¼” lumber and are steam bent for shape and strength. The front posts are made from 2” lumber. The two inside faces are tapered, and the outside corner is shaped and rounded for style. The seat rails are made from 1” lumber. Both the straight front rail and the circular steam bent seat rim rail are attached to the front posts with two spiral grooved compressed hardwood dowels and glued at each joint. The rim is attached to the back posts with a ¼” diameter bolt, washer, nut and a special steel screw at each joint. The heads of the bolts are countersunk and covered with wood buttons and the screws are placed through the rim and into the back posts from the interior side for concealment. The stretchers are made from 1” lumber and are chucked and glued to the front posts. The steam bent circular stretcher bar on model #958 is screwed to the front posts from underneath and is attached to the back posts with #12 steel screws from the inside. All vertical back slats are constructed from 1” lumber and are shaped to special design. These slats are fitted into the horizontal backs with mortise, chuck and glue joints. The frame is further reinforced with corner blocks which are glued and screwed to the seat rails. For extra stability and strength, a 3” screw is placed through the center of each corner block and into each adjoining leg.

Finish: Each chair has an even coat of a no-wipe stain, followed by a coat of sealer. A light sanding is given and then oven dried for 30 minutes. Another coat of catalyzed sealer is applied and oven dried for another 30 minutes. Another light sanding process is performed to assure a smooth finish. Then the product is sprayed with a 45 sheen catalyzed lacquer and oven dried for an additional 30 minutes. Then there is a 30 minute cool down period before final inspection.

Hardware: Each chair is equipped standard with rubber cushion nickel plated glides.

Upholstery: Each seat consists of a 1 ½” thick high density polyurethane padding. All upholstery materials pass the California Fire Retardant Code, Class 1, Commercial Standard 191-53, and Technical Bulletin #117.

Dimensions:	<u>953A,C</u>	<u>958A,C</u>
	Width: 17 ¾”	Width: 19”
	Depth: 21 ⅜”	Depth: 21 ⅜”
	Height: 33 ½”	Height: 45 ½”
	Seat Width: 17 ¾”	Seat Width: 19”
	Seat Depth: 17”	Seat Depth: 17”
	Seat Height: 18”	Seat Height: 30 ½”